

\*Date: Monday, 9/11/2006 3:43:47 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 28480  
 Estimate Number : 10175  
 P.O. Number : *NIA*  
 This Issue : 9/11/2006 S.O. No. : *NIA*  
 Prsht Rev. : NC  
 First Issue : *NIA* Type : MACHINED PARTS  
 Previous Run : 28012  
 Part Number : D2570  
 Drawing Number : D2570 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : *NIA*  
 Due Date : 9/22/2006 Qty: 500 Um: Each  
 Written By : *KA 06 09.12*  
 Checked & Approved By : *KA 06 09.12*  
 Comment : Est E 02.08.29 Re-format; Removed finishing; Material change K  
 J

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s)

Material: Ø0.750 AISI 303 SS Rod (M303R0.750)

Batch *m102085 4x12ft*

*C 206/09/15*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



*Issue P/O 2047*



*C 206/09/15*

Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA198

Deburr and tumble

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*NIA*

4.0 QC5 SECOND CHECK



Comment: SECOND CHECK

*inspect Level 5*

*SR*

*J.G*

*06/09/20*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 50*

*10/4/21*

*(518)*

*INSPECTED FOR TRANSIT DAMAGE*

*ENSURE CERTIFICATE OF CONFORMITY IS ATTACHED*

*10/4/20 518*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:                      Date: 04/09/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 9/11/2006 3:43:47 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28480

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

12/06/09/01

Job Completion



6 Dec 9.21

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

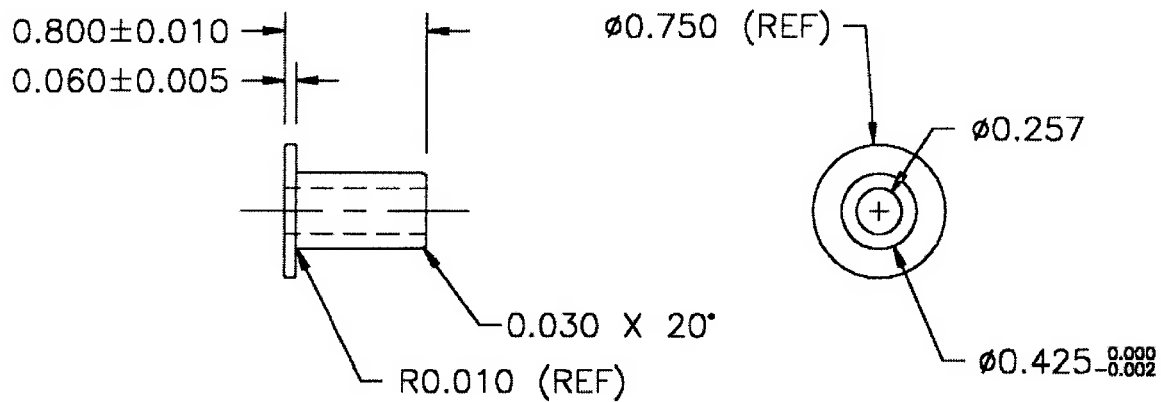
**NOTE:** Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

RELEASED  
96/09/18 DS



BREAK ALL SHARP CORNERS 0.010 MAX  
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28480

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same


<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
518	D2570	Bushing	M303R0750 M102085	Linda
200	D2652	Bushing	M303R0500 M102085 B27558	Linda
200	D2652	Bushing	M303R0500 M102085 B28402	Linda

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shigi (Regula) Walz

 060921

Vankleek Hill, September 20, 2006

